

CABARRUS
MARL. LIGHTS K.S. REG. S.P. - 660(PC)

Effective Date: April 25, 1983

FILTER SPECIFICATION FOR MARLBORO LIGHTS K.S. REGULAR S.P.

For a 25.0mm Circumference Cigarette

COPY

Filter Rod - 4 Up, 108mm Length

Plug Maker - KDF-2/AF-1

Tow - FT-107; P.M. Material Code 05-550-A(EAST); 05-550-B(CEL)

Plasticizer - C-111-X @ 8% of Dry Weight; P.M. Material Code 05-832-A
5.68 gms/100 108mm Rods

KDF-2 Plugwrap - Sch. 33M1; 26.5mm x 4000M; P.M. Material Code 06-021-A

Glue Lines - Two

Type - Polymer 428-140HV; P.M. Material Code 61-328-A
Polymer 255-11; P.M. Material Code 61-007-A

KDF-2 Lap Adhesive - Amsco 229C; P.M. Material Code 62-912-A

Circumference - 24.70mm (Laser)

Resistance to Draw - 108mm Rod - 15.80 inches of water (TOTAL ENCAP)
27mm Plug - 3.90 inches of water

Dry Weight - 70.95 gms/100 108mm Rods

Dry Weight (w/GL) - 71.42 gms/100 108mm Rods

Wet Weight - 77.10 gms/100 108mm Rods

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Operations Services

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